



GLOBAL
FILTRATION

BETTER PERFORMANCE.
BETTER FOR THE ENVIRONMENT.
BETTER FOR YOUR BOTTOM LINE.

K&N WASTE DIVERSION REPORT

Managing air filtration across multiple buildings presents significant challenges for organizations, including frequent filter replacements, high operational costs, and environmental waste. With thousands of filters replaced annually, the disruption to operations and the growing environmental burden from disposable filters become critical concerns. Across industries such as hospitality, healthcare, and commercial real estate, the demand for sustainable, cost-effective, and efficient solutions has never been greater. K&N reusable filters provide a proven alternative that reduces waste, extends filter lifecycles, and optimizes air quality management.

FILTERS REPLACED ANNUALLY:

5,700

FILTERS ACROSS
MULTIPLE FACILITIES

REPLACEMENT FREQUENCY:

4X

INCUMBENT FILTER
REPLACEMENTS ANNUALLY
K&N FILTERS:
EXTENDED OPERATIONAL CYCLES

FILTER SIZE VARIABILITY:

1" - 4"

DEPTHS FOR PANEL
FILTERS TAILORED FOR
DIVERSE SYSTEMS

SUSTAINABILITY IMPACT:

90%

REUSABLE FILTER LANDFILL
CONTRIBUTION REDUCTION AND
IMPROVED ENERGY EFFICIENCY BY
DECREASING HVAC STRAIN

ESTIMATED WASTE (CUMULATIVE WEIGHT)

UP TO

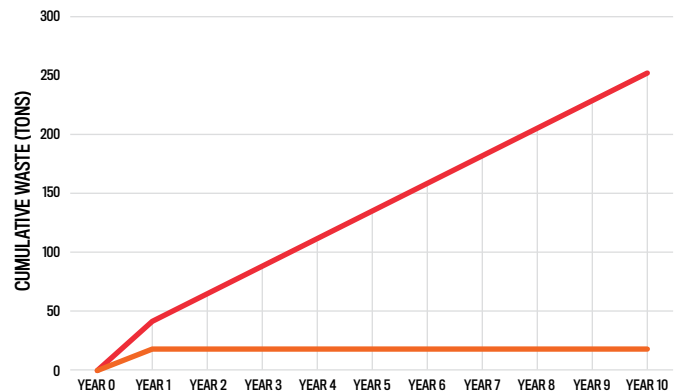
92%

WASTE DIVERTED

ESTIMATED REDUCTION
OF 218 TONS

K&N FILTERS	
19.87 TONS	19.87 TONS
YEAR 1	YEAR 10
INCUMBENT FILTERS	
23.62 TONS	236.2 TONS
YEAR 1	YEAR 10

K&N VS INCUMBENT - CUMULATIVE WASTE (TONS)



ESTIMATED WASTE (CUMULATIVE VOLUME)

UP TO

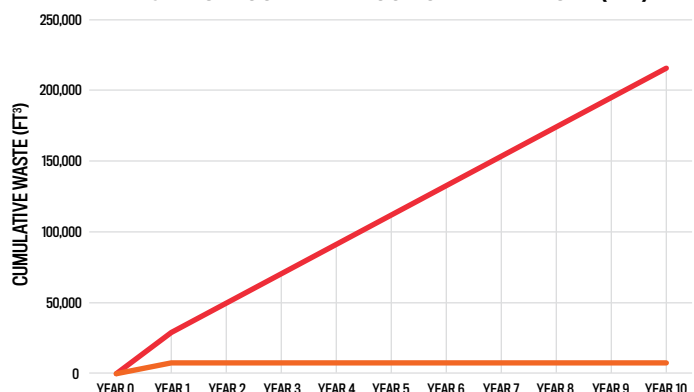
97%

WASTE DIVERTED

ESTIMATED REDUCTION
OF 200,000 FT³

K&N FILTERS	
6,488 FT ³	6,488 FT ³
YEAR 1	YEAR 10
INCUMBENT FILTERS	
20,946 FT ³	209,466 FT ³
YEAR 1	YEAR 10

K&N VS INCUMBENT - CUMULATIVE WASTE (FT³)



Notes: Analysis based on comparison of customer supplied filter size and replacement data. Exact weights not known for all incumbent filters. Conservative weight estimates for paper filters used for comparison. All calculations for volume assume uncrushed volume. The above figures are based on data supplied by customers in the facilities service industry, reflecting typical results achieved with K&N filters compared to disposable alternatives.

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IMPROVED AIRFLOW
PERFORMANCE



REDUCED WASTE
AND CARBON IMPACT



WASHABLE AND
EASY TO CLEAN



ENGINEERED FOR
LASTING DURABILITY



FAST RETURN
ON INVESTMENT